

Date: Thursday, 3/8/2007 3:40:58 PM  
 User: Kim Johnston

## Process Sheet

|                       |                                     |          |                |                  |             |    |
|-----------------------|-------------------------------------|----------|----------------|------------------|-------------|----|
| Customer              | CU-DAR001 Dart Helicopters Services |          | Drawing Name   | STRUT            |             |    |
| Job Number            | 31148                               |          |                |                  |             |    |
| Estimate Number       | 12704                               |          |                |                  |             |    |
| P.O. Number           | N/A                                 |          | Part Number    | D35501           |             |    |
| This Issue            | 3/8/2007                            | S.O. No. | N/A            | Drawing Number   | D3550 REV.B |    |
| Prsht Rev.            | NC                                  |          |                | Project Number   | N/A         |    |
| First Issue           | N/A                                 | Type     | MACHINED PARTS | Drawing Revision | B           |    |
| Previous Run          | 30690                               |          |                | Material         | N/A         |    |
| Written By            |                                     |          | Due Date       | 3/30/2007        | Qty:        | 30 |
| Checked & Approved By | <u>KJ</u> 07.03.08                  |          | Um:            | Each             |             |    |
| Comment               | Est. A 07.02.05 New issue EC        |          |                |                  |             |    |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |                            |
|---------|-----------------------|--|----------------------------|
| 1.0     | M304TR0500W049        | 304 RD Tube .500 x .049W   |                            |
|         |                       | Comment: Qty.: 1.7850 f(s)/Unit Total : 53.5500 f(s)<br>304 RD Tube .500 x .049W<br>304/316 Seamless tubing ,½" OD x .049 Wall | Batch M103841 SIS 07/03/20 |
| 2.0     | BRAKE NC              | NC BRAKE   |                            |
|         |                       | Comment: NC BRAKE<br>1-Form per Dwg D3550  | 8B 07/03/20                |
| 3.0     | SMALL FAB 1           | SMALL & MEDIUM FAB RESOURCE 1  |                            |
|         |                       | Comment: SMALL & MEDIUM FAB RESOURCE 1<br>Deburr if necessary.   | m-f 07-03-22               |
| 4.0     | QC5                   | INSPECT WORK TO CURRENT STEP   |                            |
|         |                       | Comment: INSPECT WORK TO CURRENT STEP  | A 07/03/22 30              |
| 5.0     | POWDER COATING        | POWDER COATING   |                            |
|         |                       | Comment: POWDER COATING<br>Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3   | M-L 07/03/23               |

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |
|------|------|--------------------|----|------|-----|-------------------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr |
|      |      |                    |    |      |     |                                     |
|      |      |                    |    |      |     |                                     |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/18/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 31148

Part Number: D35501

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/3/26 (30)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/3/26

09 7/03/26 (30)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(30)

Comment: FINAL INSPECTION/W/O RELEASE

07/03/07

Job Completion



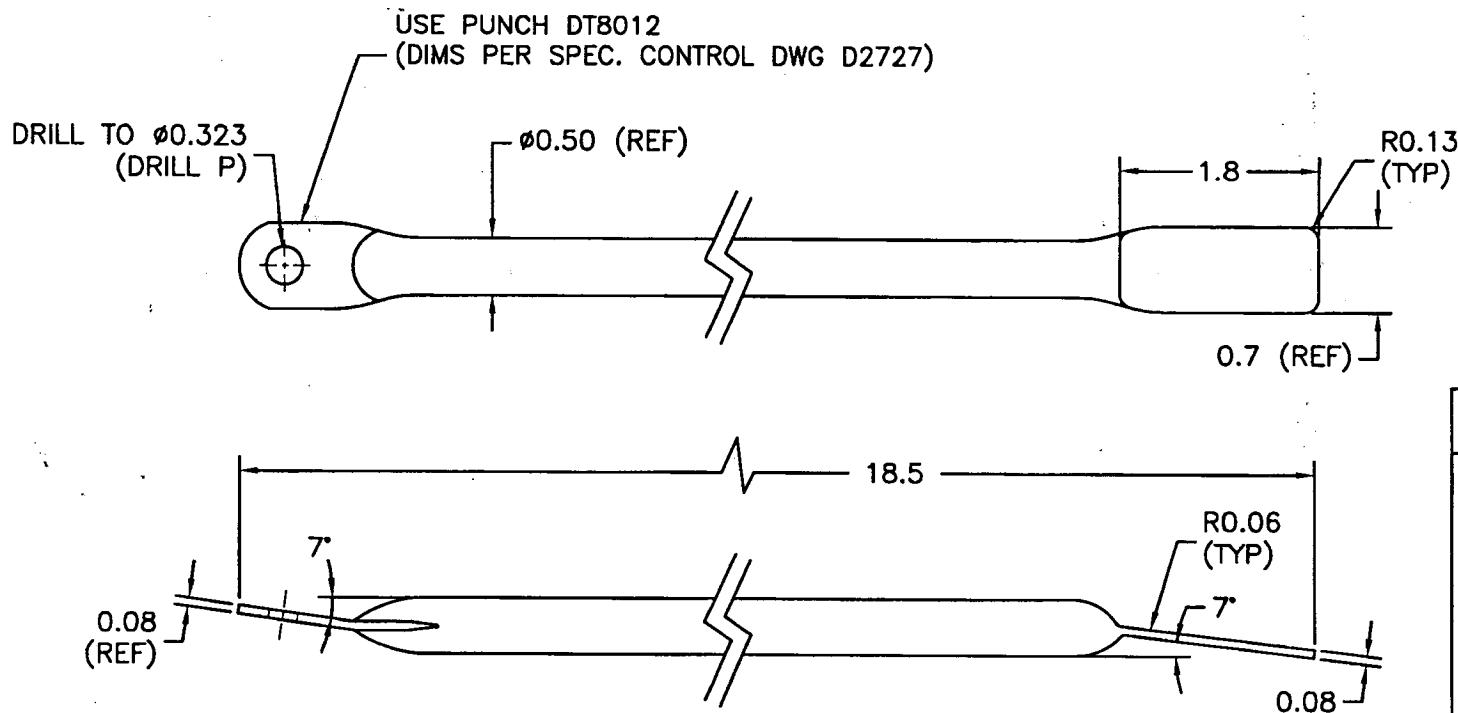
07/03/27

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART****D3550-1 STRUT**

RELEASED  
07-02-27

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER NO. 3148

**NOTES:**

- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL (REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER

| DESIGN    | DRAWN BY  | DART AEROSPACE LTD          | REV. B       |
|-----------|-----------|-----------------------------|--------------|
| <i>le</i> | <i>le</i> | D3550                       |              |
| CHECKED   | APPROVED  | DRAWING NO.                 | SHEET 1 OF 1 |
| <i>PH</i> | <i>M</i>  |                             |              |
| DATE      |           | TITLE                       | SCALE        |
| 07.02.13  |           | STRUT                       | NTS          |
| A         | 06.10.24  | NEW ISSUE                   |              |
| B         | 07.02.13  | 18.5 WAS 20.13; 1.8 WAS 1.5 |              |